

A B S T R A C T

5 This method of manufacturing packaging articles each
having a hollow body provided with a neck-forming open
end comprises the steps of applying a flat piece of
thermoplastic material over the open end of a mold
recess, of heating said material, of punching the
material by inserting a piston into the mold cavity
through its opening so as to form a blank, of blowing the
10 resulting blank against the wall of the mold, and opening
the mold. The mold is constituted by an assembly of
elements each constituting a matrix for molding a segment
of an article, and the mold is opened by separating the
elements of each pair. While the mold is being opened,
15 the article is sucked against a bottom element of the
mold.

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